





#1402

# Plant for Breaking W/O Emulsions

PILOT PLANT FOR SEPARATING STABLE WATER-IN-OIL CRUDE EMULSIONS

### **DESCRPTION**

The formation of stable emulsions in both the production and refining of crude oil is one of the most persistent problems facing the petroleum industry. The emulsions produced from these processes do not easily resolve into neat crude and water phases, in fact a certain volume of the emulsion remains .

## **APPLICATIONS**

Stable water in oil emulsions | Stable water in crude oil emulsions | Crude oil production | Petroleum refinery

# **ADVANTAGES**

- Easily transportable pilot plan
- Sophisticated equipment or addition of chemicals (demulsifiers) are not required
- Low capital investment
- Recover of very good quality oil at low cost
- Eliminates the environmental risk of emulsion accumulation

# **DEVELOPMENTS STATUS**

An industrial prototype (50 m3/d) was built and operated. At present, a modular pilot unit (nominal flow rate:5 m3/d) is available for breaking emulsion tests.

### **RESEARCHERS**

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